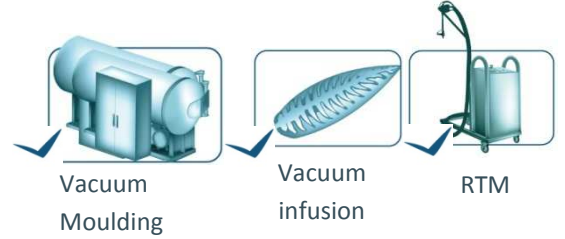




# INFUTAC

## High strength molding spray adhesive



signed to hold

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ccess  
er Strength

racy in application

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remselfes or onto  
ulding or RTM.

ill not interfere with the curing  
ers or epoxy\* resins. In fact, the  
tely become part of the polymer  
ystem to be used in the molding  
ifically to overcome the problems  
; other types of adhesives, such as  
, surface defects in the finished

d to give a provisional hold for  
t, veil, fabric) in place prior to the  
and/or gel coat to build up  
d as a general purpose adhesive for

Adjust the spray flow: L (low) M (medium) and H (high). Make sure surface is clean, dry and free of grease, oil, dirt and other contamination. Spray an even coat of **INFUTAC** onto the surface. Do not wet the surface. Allow to dry and become slightly tacky. Apply fiberglass materials. Fiberglass material should hold in place.

Infuse or inject the resin. Let the composite material cure (preferably overnight).

Peel or shell of the composite from the mold. Recommended operating temperatures range from 15°C to 40°C.

**Shelf life :** 1 YEAR

**Storage :** Not damaged by freezing. Return to room temperature prior to use.

**Flammability :** Flammable per industry standard flame projection test.

**Physical Properties :** Appearance: Green color





**Specific Gravity :** 70 to .74 grams/cc - (5.8 to 6.2 lbs/gal)

**Glue Solids :** 28% to 30%

**Solvent Base :** Hydrocarbon blend

**Packaging:** Aerosol 610ml – 425g - Canister 19.1l – 13.6Kg

\*We recommend testing first since there are so many different epoxies.

	SPRAY 	CANISTER 	CANISTER 	CANISTER 
<b>VOLUME</b>	610ML	19,1 L	63,5 L	131,5 L
<b>CANS</b>	Consumable	Consumable	Safety cans (cans recovery by Diatex)	Safety cans (cans recovery by Diatex)
<b>NB/PALETTES</b>	1080	36	9	2